RADIOCARBON SAMPLE PREPARATION AT THE CIRCE AMS LABORATORY IN CASERTA, ITALY

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ABSTRACT. A system with several lines for the preparation of graphite targets for radiocarbon analysis has been built at the new accelerator mass spectrometry (AMS) facility in Caserta, Italy. Special attention has been paid in the design to the reduction of background contamination during sample preparation. Here, we describe the main characteristics of these preparation lines. Results of tests performed to measure ¹⁴C background levels and isotope fractionation in several blank samples with the Caserta AMS system are presented and discussed.

INTRODUCTION

In early 2005, a new accelerator mass spectrometry (AMS) system was installed at the Centre for Isotopic Research for Cultural and Environmental Heritage (CIRCE) laboratory in Caserta, Italy, and acceptance tests were completed by the end of February (Terrasi et al. 2007). The system is based on a tandem accelerator 9SDH-2 (built by National Electrostatics Corporation, USA) with a maximum terminal voltage of 3 MV. The goal of the facility is to reach a throughput for radiocarbon measurements of more than 1000 samples/yr, and, in the near future, to extend AMS measurements to other isotopes (¹⁰Be, ²⁶Al, ¹²⁷I, ²³⁶U).

At CIRCE, measurements of isotopic ratios ¹⁴C/¹²C are currently performed for the ¹⁴C dating of archaeological samples or in the framework of environmental studies. The typical working conditions are reported below:

- The average ¹²C⁻ current is 30 μA from the 40-sample sputtering ion source, operated with a probe voltage of 6 kV, an extraction voltage of 18 kV, and a pre-acceleration voltage of 43 kV;
- The 45° spherical electrostatic analyzer is operated at about ±11 kV. The 90° injection magnet vacuum chamber is biased at ~11.4, 5.4, and 0.2 kV for sequential injection of mass 12, 13, and 14, respectively, with a frequency of 10 Hz;
- The terminal voltage is set at 2.55 MV with a ripple of 0.7 kV peak to peak;
- The Ar stripper pressure is ~10 μ m Hg, yielding a mean transmission for ¹²C³⁺ of 52%;
- Analyzed ¹²C³⁺ and ¹³C³⁺ currents are measured in offset Faraday cups for 0.25 and 0.8 ms per cycle;
- Two 45° electrostatic spherical analyzers are operated at ± 40 kV;
- The 4-anode ionization chamber is filled with P10 mixture at 50 torr.

The laboratory deals with a variety of sample types such as charcoal, bone, wood, tree rings, peat, shell, foraminifera, soil (paleosols, bulk or fractions of soils), and atmospheric and respired CO_2 , treated using the standard chemical protocols and graphitized according to 2 different reduction protocols. In order to meet the AMS system potential and to respond to the increasing demand of ¹⁴C dating by AMS, the first months of operation of the new lab were dedicated to the development of

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Proceedings of the 19th International ¹⁴C Conference, edited by C Bronk Ramsey and TFG Higham RADIOCARBON, Vol 49, Nr 2, 2007, p 225–232

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new preparation lines and to their characterization in terms of background, fractionation, and contamination. In particular, multireactor preparation lines based on sealed quartz tubes, muffle combustion, and Bosch reaction graphite production have been set, tested, and routinely used for samples with masses >1 mg (CO₂/H₂ process). In order to increase the sample preparation throughput, a second line based on the zinc reduction process has been implemented and is presently being characterized. The achievable precision and accuracy were determined through the measurement of blank samples (Aesar graphite) with respect to a reference standard (IAEA C3, cellulose). In order to perform high-precision AMS (σ <0.3%), it is necessary to introduce a stable (and as low as possible) contamination in the prepared samples and to reach a stable value in the fractionation induced by the preparation lines. This fractionation should be scattered around a mean value with a dispersion comparable to the machine δ^{13} C precision (±2‰ in our case). In the following sections, we discuss the results obtained using the new preparation lines, the preparation background, and the fractionation.

PHASES OF RADIOCARBON SAMPLE PREPARATION

We have developed 2 different techniques, applying hydrogen and zinc methods, for the sample graphitization in order to produce several samples simultaneously and ensure an increased graphite throughput to match the AMS potentialities.

Before combustion and graphitization, solid samples undergo physical and chemical pretreatments with the aim of contamination removal and/or to isolate the useful carbon fraction. After the physical cleaning by means of sieving, scraping, or ultrasonication, samples are chemically pretreated according to the sample type, i.e.:

- AAA (acid-alkali-acid) protocol for wood, charcoal, and peat (Mook and Streurman 1983);
- Humic acid extraction protocol for paleosoils (Fowler et al. 1986);
- Collagen extraction for bones (Longin 1971);
- CO₂ extraction by means of phosphoric acid for carbonates (Hoefs 1987);
- Alpha-cellulose extraction for tree rings (Green 1963).

Pyrex[®] and glass dishes used in this phase are pre-cleaned ultrasonically and dried in an oven at 120 °C overnight.

Sample Combustion

To reduce contamination during combustion, copper oxide (CuO) grains (~100 mg) within quartz tubes are pre-cleaned at 900 °C in a muffle furnace for 5 hr. Unknown samples are weighted according to their expected carbon content percentage, with the aim to obtain about 2 mg of carbon, and finally moved into the pre-cleaned quartz tubes. Each tube is connected to a vacuum line, evacuated via a membrane-turbo pump system at ~2 × 10⁻⁴ torr, and sealed with a propane oxygen torch. Sealed samples are put in a muffle furnace on an identification refractory brick and combusted at 900 °C for 5 hr. After combustion, the CO₂ produced is purified by means of a cryogenic line (see Figure 1) in which the sealed tube is re-evacuated (~2 × 10⁻⁴ torr) and subsequently cracked in a tube cracker. Combustion gases pass through a water spiral trap (Bertolini et al. 2005), which, partially immersed into a dry ice/ethanol cocktail, removes water vapor. Dry gases are forced through the CO₂ spiral trap cooled down by means of its partial immersion in the liquid nitrogen (LN₂), which traps CO₂ in the solid form (sublimation) with 100% efficiency, avoiding fractionation processes. Small aliquots of incondensable gasses (i.e. thermal nitrogen oxides) are pumped away. Cryogenically purified CO₂ from the sample combustion is trapped using LN₂ into a calibration volume (pre-

viously calibrated using elemental analysis standards) and its mass is barometrically determined. About 1 mg of CO₂ is finally diverted for graphitization (H₂ reaction or zinc reaction) and the residual gas is preserved by flame-sealing within 6-mm-outer diameter (OD) Pyrex tubes ready for stable carbon $({}^{13}C/{}^{12}C)$ dual-inlet isotope ratio mass spectrometer (IRMS) determination.



Figure 1 Schematic diagram of the cryogenic line

Graphitization Processes

The CIRCE preparation lab is equipped with a modular multichamber Bosch hydrogen-reduction graphitization line characterized by a ramp with 4 vessels at the entrance. The -300 mesh (Aesar) Fe powder (2–2.5 mg) is pre-cleaned at 700 °C for 10 min under vacuum and at 700 °C with hydrogen for an additional 10 min. The quartz tubes used for graphitization are pre-cleaned at 900 °C for 5 hr. The sample CO2 is collected in a glass vessel by means of LN2 and manually transferred to the multi-sample graphitization line (4 × 10-mL reaction chambers) built up using modified Parker[®] high vacuum metal/glass junctions (with Vyton[®] O-rings) and Louwers ultra-high vacuum stopcocks (Vacutap[®], 8 mm OD). CO₂ samples are sequentially LN₂-transferred to each one of these chambers, where the Bosch reaction takes place (Vogel et al. 1984). The H₂:CO₂ ratio used in the reaction is 2.5–3:1, with a typical reaction time of 4–5 hr. During graphitization, the water vapor is removed by using a dry ice/ethanol-cooled cool finger. The multi-sample line is controlled via PC using a graphic control LabVIEW interface, which, together with a vacuum tank reservoir, allows remote control of the vacutaps (see Figure 2).

Graphitization can also be achieved through the zinc reduction process (Jull et al. 1986; Slota et al. 1987; Vogel 1992), in which no H_2 is introduced in the line. This preparation method involves less handling and is less time consuming compared to the CO_2/H_2 process, but the graphite is expected to be less clean.⁵ The sample CO_2 , produced by muffle combustion and purified in the cryogenic line (see Figure 1), is transferred to a Pyrex glass tube reactor, torch sealed, and heated on an identification brick at 500 °C for 4 hr and 530 °C for an additional 4 hr. The zinc reactor is made of a 6-mm- $OD \times 80$ -mm-length glass vial charged with about 4 mg of -300 mesh (Aesar) Fe powder, placed into another Pyrex glass tube (9 mm OD \times 150 mm) containing TiH₂ powder (~10–15 mg) and Zn powder (~30–35 mg) (Xu et al. 2007). The 6-mm tubes holding the iron powder and 9-mm tubes are pre-cleaned at 500 °C in a muffle furnace for 3–4 hr. The 9-mm tubes are charged with the vacuum

⁵After some refinements, this method turned out to be as clean as the other one.



Figure 2 Schematic diagram of the multi-sample line

thermal cleaned (300 °C) Zn and TiH₂, with the 6-mm tubes, and heated at 300 °C for 3–4 hr before starting the zinc reaction. The graphite obtained is pressed at 150 psi/cm² into a pre-cleaned (with pure alcohol and acetone) aluminium cathode and then is ready for ¹⁴C analysis by our AMS system. No silver powder is added on top of the cathode.

SAMPLE PREPARATION BACKGROUND TESTS

The new preparation systems described for graphite production have been developed to minimize contamination from modern carbon as a function of sample mass, and thus to have reliable preparative methods with high potential throughputs. We prepared several samples of ¹⁴C background (Aesar graphite) and standards using both graphitization procedures: hydrogen (H) and zinc (Z) methods. The graphite produced was pressed in Al cathode holders with a $\Phi = 1$ -mm hole, and blank samples. ¹⁴C/¹²C and ¹³C/¹²C ratios were measured in several batches with respect to the IAEA C3 standard. In each batch, a few samples of untreated graphite have also been measured, yielding a typical machine background of 2 × 10⁻¹⁶, corresponding to 68,000 yr.

For each batch, the cathodes pressed with the material from the same preparation yielded background levels that are not statistically different compared to the uncertainty associated with the single cathode (typically 4%). On the other hand, the scatter between samples from different preparations, either measured in the same batch or in different batches, indicated a higher variability in the contamination introduced during the sample preparation (about 30%).

The results for the samples prepared with the H (hydrogen) procedure are summarized in Table 1 and Figure 3 as apparent ages versus sample mass. In the mass range >0.5 mg, the data show a flat trendline; the apparent age (corresponding to the average value of pMC) is 53,300 yr with a standard deviation of the individual results of 2500 yr. These values are taken as representative of the background and used to correct data for unknown samples, since all samples treated so far yielded graphite masses of ~1 mg or larger. Blank samples with masses <0.5 mg indicate an increase in the effect of the contamination introduced by the preparation. We are planning to build a smaller-volume graphitization chamber to improve the background level for submilligram samples.

Rather similar results hold for the Z (zinc) preparation (see Figure 4), but with a younger average apparent age in the flat part ($45,200 \pm 2000$ yr) and a larger value of the minimum mass, below which we observe a decrease of the apparent age (~0.7 mg). This could be due to the purity of the

Sample code	pMC (error)	Apparent age yr (error)		
DSH35	1.08 (0.11)	36,348 (833)		
DSA838	0.34 (0.01)	45,740 (348)		
DSH37	0.16 (0.02)	51,562 (938)		
DSH36	0.14 (0.01)	52,916 (505)		
DSH38	0.19 (0.02)	50,371 (879)		
DSA839	0.23 (0.02)	48,910 (568)		
DSH43	0.14 (0.02)	52,530 (1230)		
DSH40	0.13 (0.01)	53,498 (502)		
DSH42	0.11 (0.01)	54,770 (547)		
DSH44	0.08 (0.01)	56,976 (605)		
DSH39	0.07 (0.01)	57,881 (661)		
DSH47	0.11 (0.01)	55,009 (478)		
DSH57	0.11 (0.00)	54,588 (306)		
DSH55	0.12 (0.01)	53,968 (703)		
DSH56	0.14 (0.02)	52,678 (703)		

54,351 (326)

Table 1 pMC and apparent age of H (hydrogen) blank samples.



0.12(0.00)

Figure 3 Apparent age of H (hydrogen) blank samples versus carbon mass (mg). For mass >0.5 mg, we have for all samples an average of apparent age corresponding to $53,300 \pm 2500$ yr. This value decreases for masses <0.5 mg due to the larger contamination introduced during sample preparation.

reagents. Work is in progress to improve the purity of reagents so that the contamination introduced is reduced.

FRACTIONATION EFFECTS

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We have investigated the fractionation effects that can occur during combustion, graphitization, and AMS measurement on samples of Aesar graphite, characterized by δ^{13} C and 14 C analyses. The δ^{13} C of the untreated graphite used for blank sample preparation was measured using an elemental analyzer (EA) coupled to an isotope ratio mass spectrometer (IRMS). In the second and third column of



Figure 4 Apparent age of Z (zinc) blank samples versus carbon mass (mg). For masses >0.7 mg, we have for all samples an average of apparent age corresponding to $45,200 \pm 2000$ yr. We observe a decrease of this value already for masses <0.7 mg.

Table 2, the results (vs. PDB) are presented as an arithmetic mean of the values obtained with several samples, with the standard deviation of the set of data.

Graphite samples have been combusted and graphitized with both the H and Z methods described above: combusted sample CO₂ was used for determining (via dual-inlet) ¹³C/¹²C ratios using the IRMS; the graphitized samples were used for determining the ¹³C/¹²C ratio by EA/IRMS. The corresponding δ^{13} C values are reported in columns 4–7 in Table 2. All these fractionations are determined with respect to gaseous and/or solid standards routinely used in stable isotope analysis. The standard deviations of the measurements on the combusted samples are the same as those usually found for the respective isotopic ratio measurement procedures, indicating that the variability of the combustion-induced fractionation is negligible, within the error, while the comparison of absolute values shows a small fractionation at the level of 2 σ .

Table 2 δ^{13} C of Aesar blank samples measured at different stages of preparation for H (hydrogen) and Z (zinc) lines. The IRMS measurements on graphitized samples show a larger scatter with respect to the untreated ones due to the graphitization procedures, which introduce a statistically significant scatter in fractionation. This effect is larger for the Z preparation (EA = elemental analyzer; IRMS = isotope ratio mass spectrometer).

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	Untreated		Combusted		Graphitized		Graphitized	
	EA+IRMS	St dev	IRMS	St dev	EA+IRMS	St dev	AMS	St dev
H line	20.7	0.2	-21.16	0.01	-21.7	0.6	-21.6	1.8
Z line	-20.7	0.2	-21.15	0.01	-25.4	2.6	-19.6	4.2

The IRMS measurements on graphitized samples show a larger scatter with respect to the untreated ones. This suggests that the graphitization procedures introduce a statistically significant scatter in fractionation, the effect being larger for the Z preparation. The average absolute values of δ^{13} C after graphitization are slightly more negative than the CO₂ resulting from combustion, at the level of 1 σ and 1.6 σ for the H line and Z line, respectively. For the H line, both the shift and its standard deviation are below the average precision in the ¹³C/¹²C ratio measured on-line during AMS runs

(~2‰). The results of the latter measurements on the same samples are shown in the last 2 columns of Table 2. It has to be noted that the on-line δ^{13} C values are determined with respect to a C3 standard graphitized with the same procedure. For the H line measurements, we conclude that both the machine- and preparation-induced fractionation is canceled out by the normalization procedure, and that the fractionation correction of the ¹⁴C/¹²C ratios is properly applied (Bronk Ramsey et al. 2004; Steier et al. 2004).

The situation is different for the Z line data, where the poorer reproducibility of the fractionation introduced by the graphitization procedure is indicated by the standard deviation in column 7, which is larger than the reproducibility of the AMS δ^{13} C measurements for constant preparation fractionation. This is confirmed by the data in the last 2 columns of Table 2, where the standard deviation results from the convolution of the dispersion in the material fractionation and the instrumental precision. We then expect that the fractionation correction to the ¹⁴C/¹²C ratios will still properly take into account the effects of graphitization, but it will result in a larger uncertainty in the final result, and in a biased result for the sample δ^{13} C value. Another feature we have observed in the AMS measurements on samples prepared with the Z line with respect to the H line is a larger variability in the source yield, which again could affect the precision in the measured isotopic ratios.

CONCLUSION

The 2 ¹⁴C sample preparation lines established at the CIRCE laboratory in Caserta have been described, and tests on the preparation-induced background and fractionation have been discussed on the basis of extensive tests. The line based on muffle combustion and graphitization in a multi-reactor line produced samples of mass >1 mg characterized by negligible fractionation effects and an apparent age for blank samples corresponding to 53,300 yr with a standard deviation of 2500 yr. For the mass range >1 mg, the line is utilized for routine measurements of unknown samples; systematic checks on secondary standards included in each measurement batch indicate that an accuracy <0.3% is achieved for modern samples in normal operation (Terrasi et al. 2007). Measurements on submilligram samples will be included in routine analyses as soon as the tests on a newly designed small-volume graphitization line are implemented.

Optimization of a separate line based on the zinc reduction method is underway and, when completed, will significantly improve the throughput of the laboratory. At the present time, samples prepared with the Zn method appear to show sizeable effects on the precision of the isotopic ratios measurements, so that we need further improvements in the preparation procedure before using these samples in routine high-precision AMS measurements.

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